



NEW AC SERIES

SECOND HALF



NEW AC SERIES

MAINTENANCE

MAINTENANCE

It is good advice
for owners
cleaning time by
time air filter (A/C
version).



MAINTENANCE



....and, according to the quality of the water, dumping the stored inside water sump which may contains solid impurities.

To do that, turn ice maker OFF.

Remove clamp and silicon cap

Special care while re-installing the cap and spring back to avoid any water leakage

MAINTENANCE

The most important program on the maintenance of the cubers is the cleaning/sanitizing to be done on regular base, as detailed here below:

- **Sanitizing:** **Every month**

- **Cleaning:** **Every six**

or when cleaning remind board signals it.

On next slides will be shown the procedure for cleaning and sanitizing.

MAINTENANCE

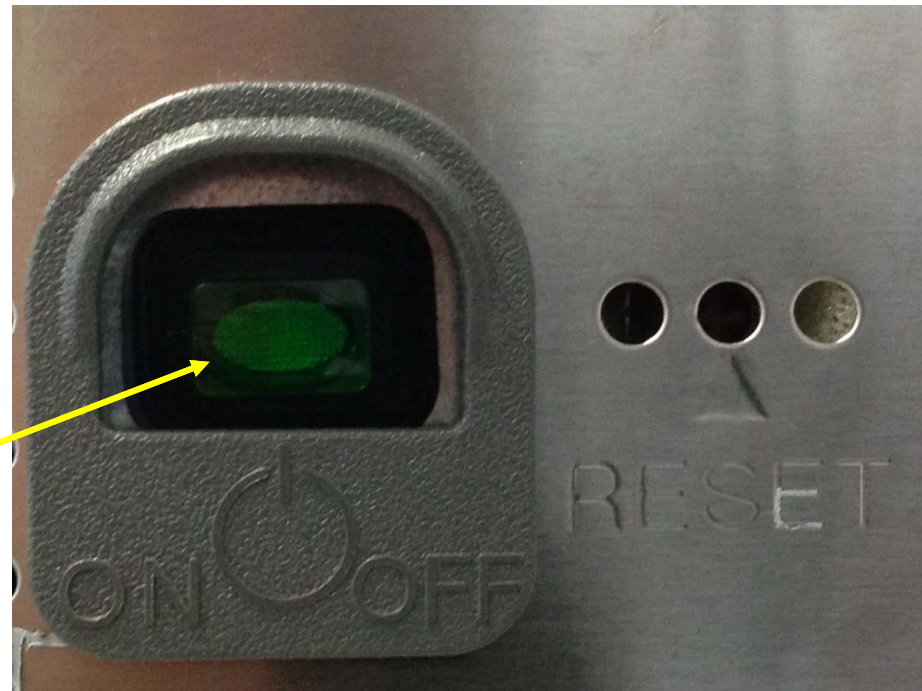
TOOLS REQUIRED

- Medium Phillips Screwdriver
- Medium Flat Screwdriver
- Pair of safety gloves
- Bucket
- Different types of brush
- Approved Cleaner/Sanitizer



MAINTENANCE

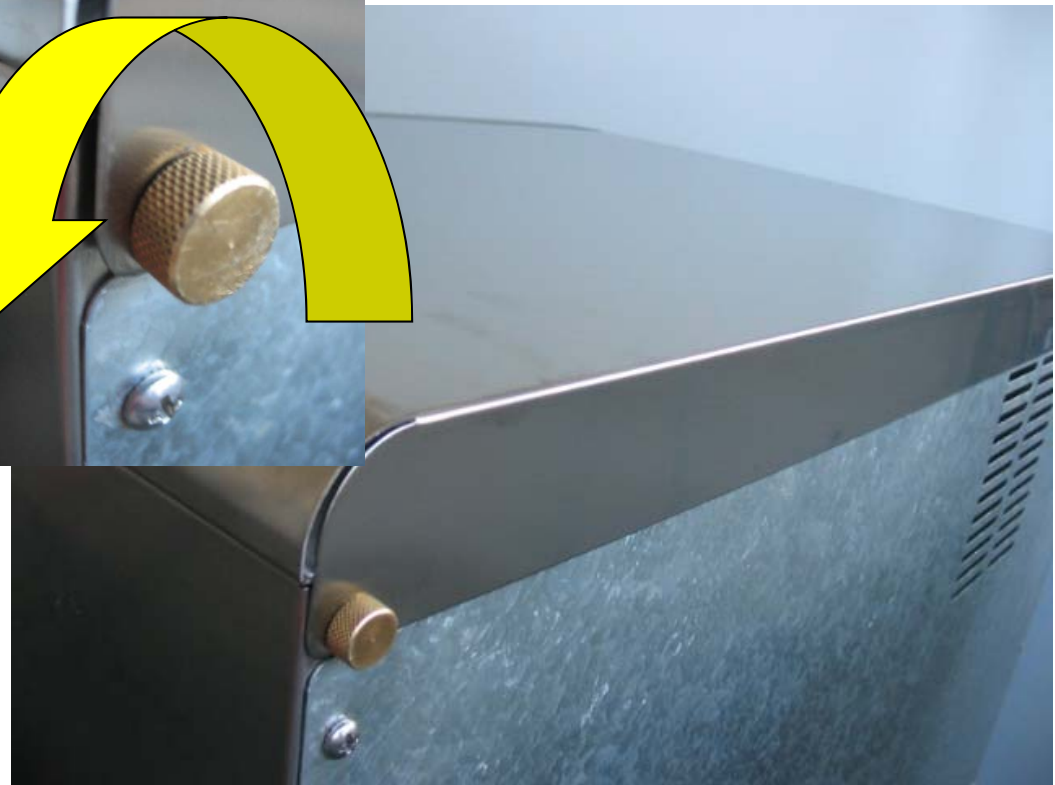
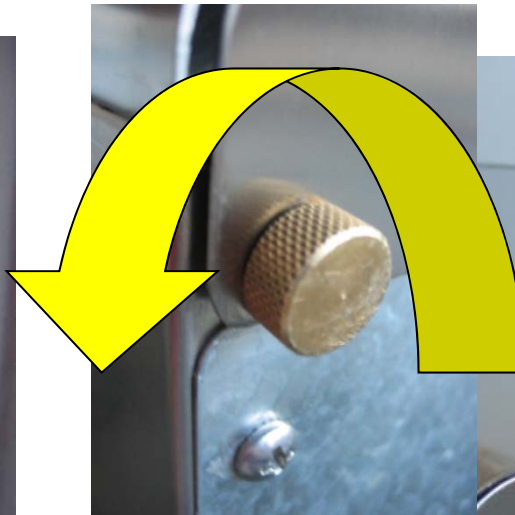
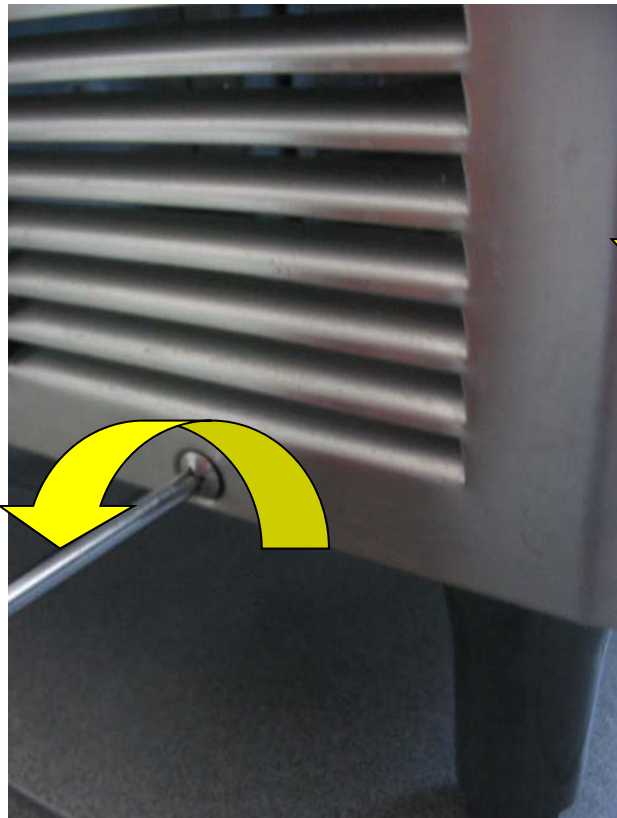
Wait till the end of the defrost/harvest cycle then Switch OFF the machine at Push Button Master Switch.



MAINTENANCE

Remove the front....

....and top panel.



MAINTENANCE

Scoop out all ice cubes stored into the bin so to prevent its contamination then...



....take out the S.S. spring holding the soft plastic plug to the bottom of the water sump
....

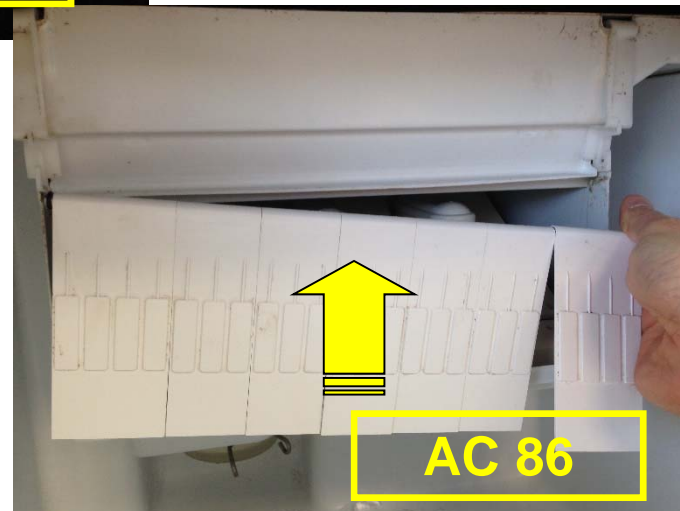
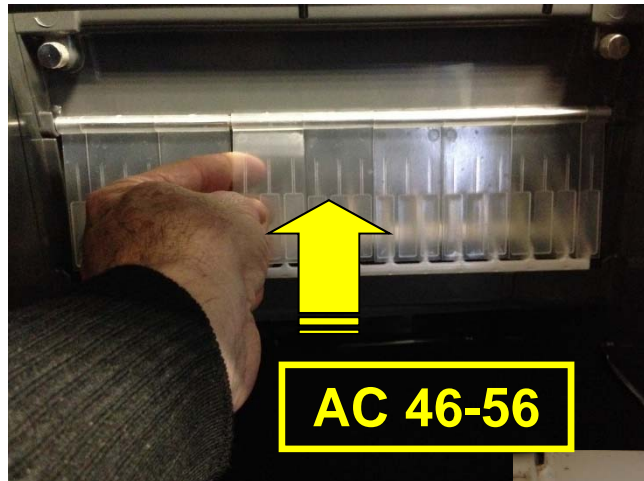


MAINTENANCE



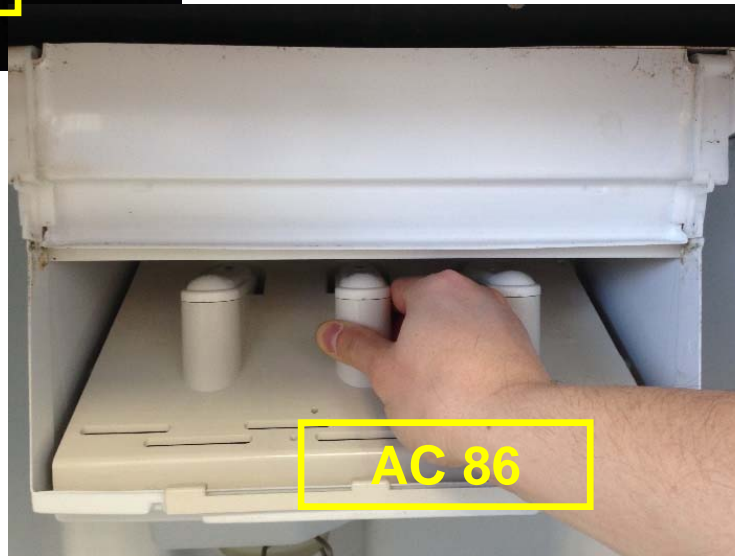
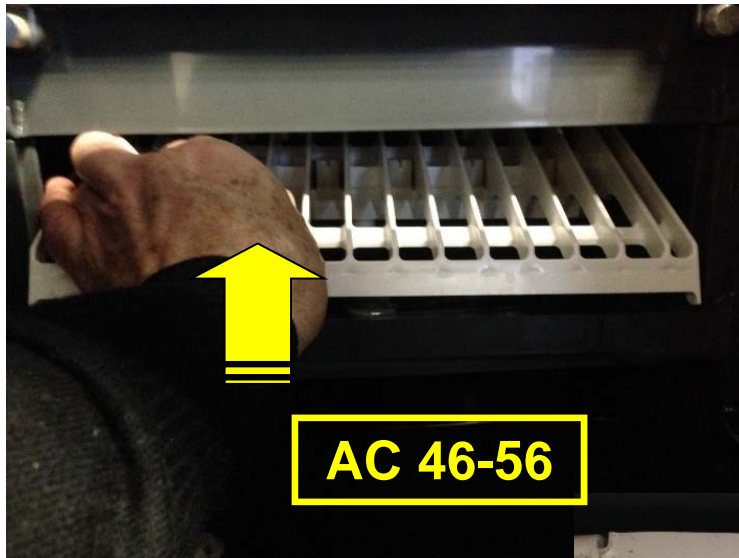
....and remove
the soft plastic
plug by pulling
it down so to
drain out all
water from the
water sump.

MAINTENANCE



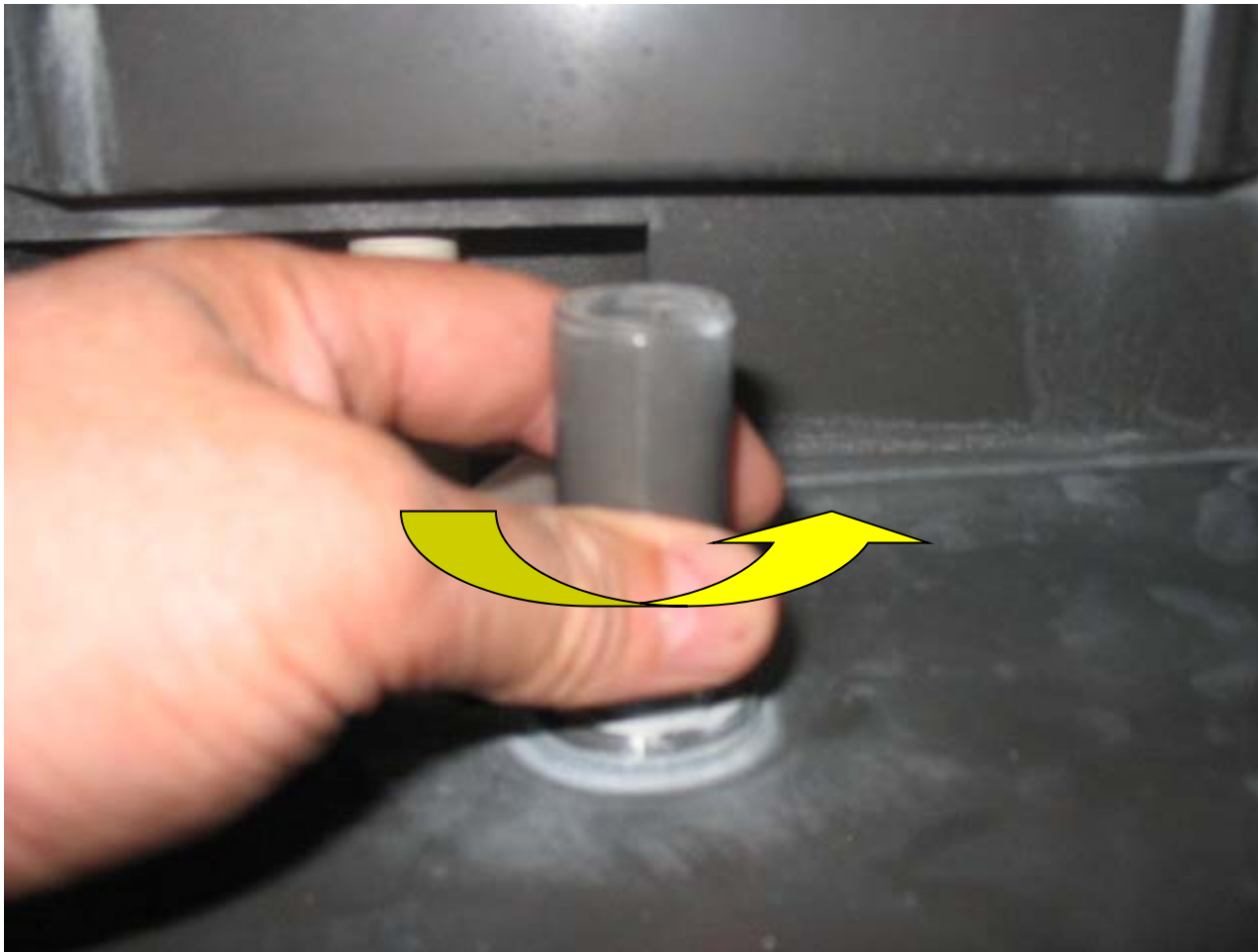
.... Slip out
water curtain
from its
bracket seats
and remove
the same.

MAINTENANCE



Grasp the spray platen assy on the center spray jet and lift it up so to have access to the water sump.

MAINTENANCE



Turn
counterclockwise
the spray platen
seat and ...

MAINTENANCE



... remove it
from its
bottom hole.

MAINTENANCE



Disconnect
the plastic
hose from the
water pump
outlet port.

MAINTENANCE

Prepare the cleaning solution by diluting in a plastic bucket two liters of lukewarm water (max 40°C) with 200 cc of **SCOTSMAN Ice Machine Cleaner**.



MAINTENANCE

Prepare, in a suitable basin, a second cleaning solution by diluting two liters of lukewarm water (max 40°C) with 200 ml of **SCOTSMAN Ice Machine Cleaner**.



MAINTENANCE

Pour into the cleaning solution all parts previously removed from the water system i.e.:

- Spray platen
- Curtain assy
- Spray platen seat
- Soft Plastic plug



MAINTENANCE

Leave them into
the cleaning
solution for about
10 minutes then,
with an help of a
plastic brush,
remove all scale
deposit then...



MAINTENANCE

....wash them under tap water.

When finish, install again all removed parts following the procedure on reverse.



MAINTENANCE

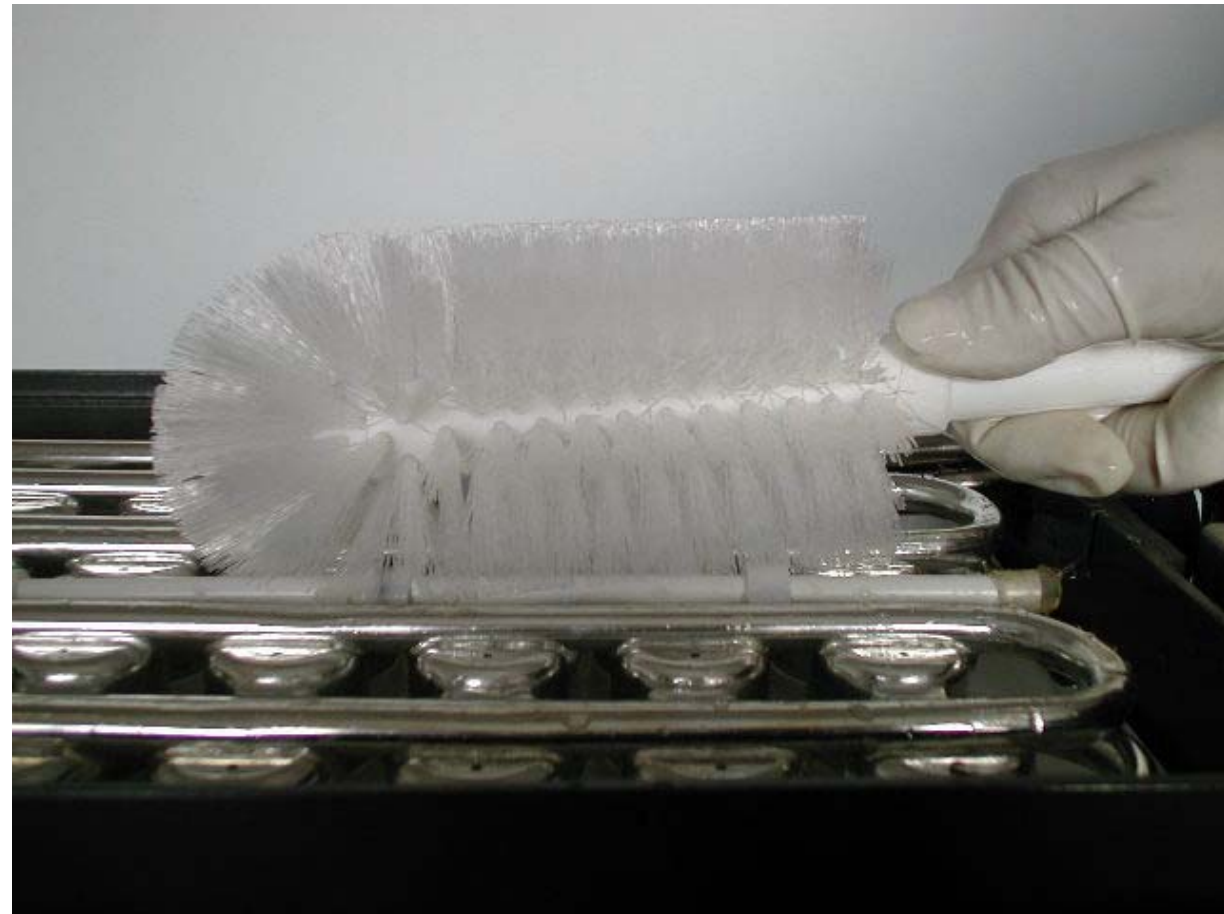
Remove the evaporator cover then....

....slowly pour onto the evaporator the cleaning solution.



MAINTENANCE

With the help
of a brush
dissolve the
most resistant
and remote
scale deposits
in the plastic
platen.



MAINTENANCE

Switch ON the
machine at Push
Button Master
Switch.



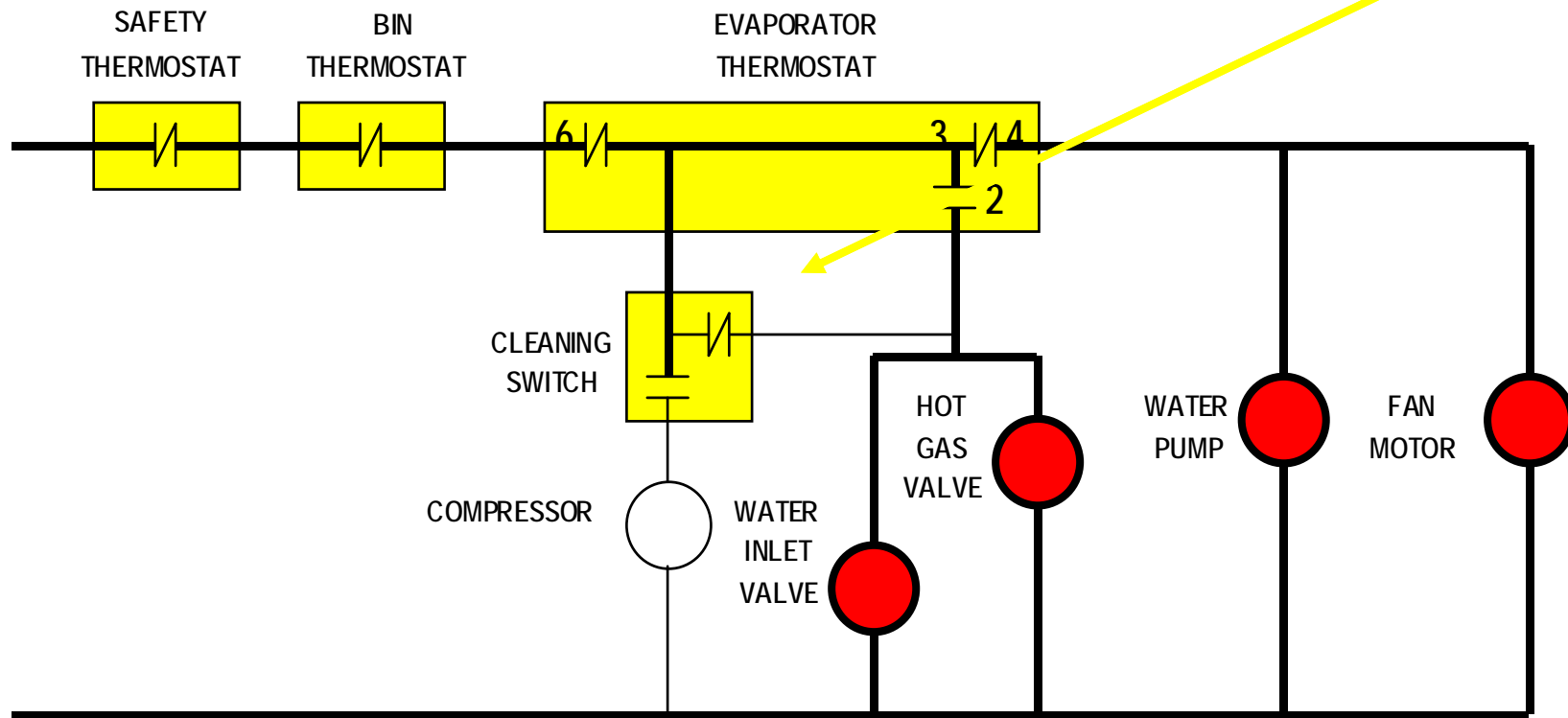
MAINTENANCE

Let the unit remain in the freezing mode for about 20 minutes then move the Cleaning Switch on the Cleaning position (II) for about four-five minutes till...



MAINTENANCE

... all the ice cubes produced with the cleaning solution are released down from the evaporator.



MAINTENANCE

Flush out the cleaning solution from the sump by removing clamp and the soft plastic cap then....

... pour onto the evaporator cavity three liters of fresh water to rinse the molds and the platen.



MAINTENANCE

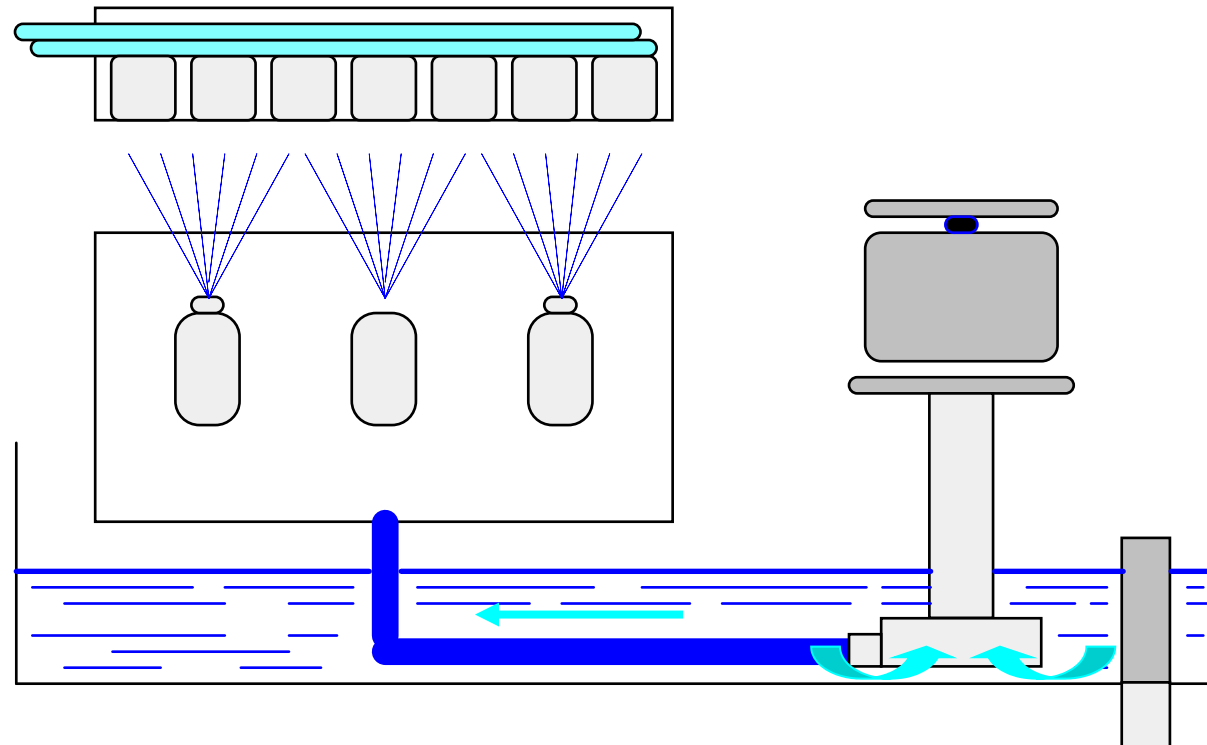
Turn again the Cleaning Switch on Operating position (I) so to leave the water pump circulating the fresh water and rinse the water system



Do it twice so to be sure no more trace of descaling/cleaning solution remains into the sump.

MAINTENANCE

With the water pump in operation the cleaning solution is kept in circulation through the entire water system.



MAINTENANCE

Pour on the upper side of the evaporator 2 liters of fresh water with 10-15 drops of **Scotsman Antialgae Solution** then....

.... turn again the Cleaning Switch in Operating Position (I) so to have the water pump circulating the sanitation solution for 10 minutes.

NOTE. Do not mix delimer with sanitizing solution to avoid the generation of a very aggressive acid.

MAINTENANCE

Flush out the sanitizing solution from the sump then....



... turn the Cleaning Switch to Cleaning Position (II) for 2-3 minutes....



.... and then again in Operating Position (I).



MAINTENANCE

Place again the evaporator cover and the service panels previously removed.

At completion of the freezing and harvest cycle make sure of proper texture and clearness of the ice cubes and that they do not have any acid taste.

ATTENTION. In case the ice cubes are cloudy-white and have acid taste, melt them immediately by pouring on them some warm water so to prevent that anybody can use them.



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MAINTENANCE

Wipe clean and rinse the inner surface of the storage bin.

REMEMBER. To prevent the accumulation of undesirable bacteria it is necessary to sanitize the interior of the storage bin with a sanitizing solution every week.



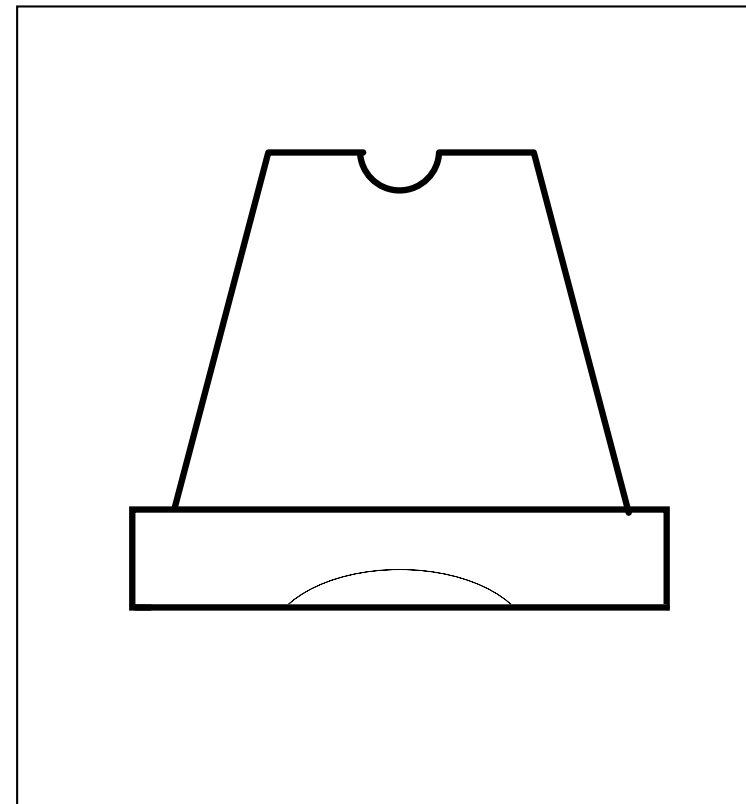
NEW AC SERIES

SERVICE ANALYSIS

SERVICE ANALYSIS

This is a
**Scotsman Ice
Cube.**

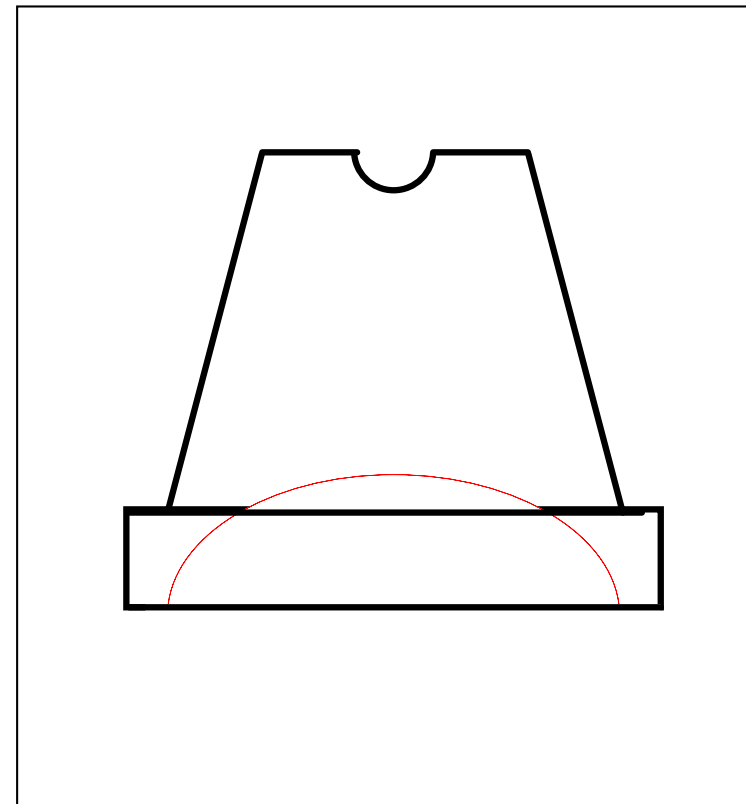
It must be clear,
solid with a small
depression on its
bottom rim of about
3-4 mm.



SERVICE ANALYSIS

This ice cube is clear, solid but it has a deep depression on its bottom rim due to a too short freezing cycle.

It is necessary to extend the length of the freezing cycle by turning the.....

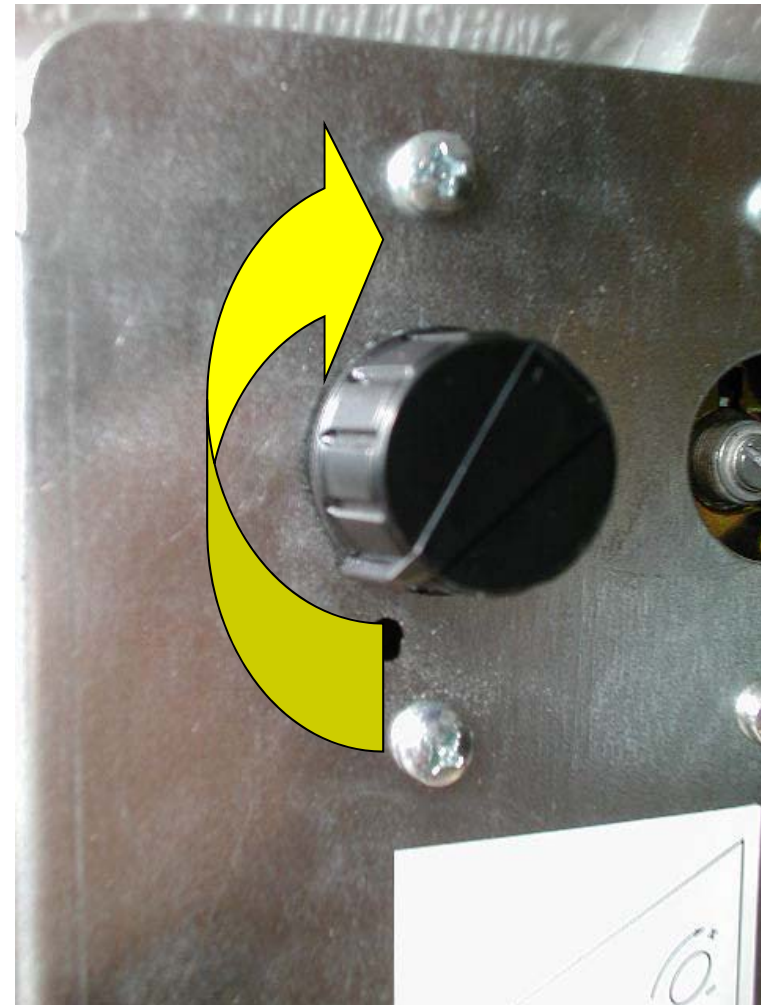


SERVICE ANALYSIS

..... Evaporator

Thermostat a little bit

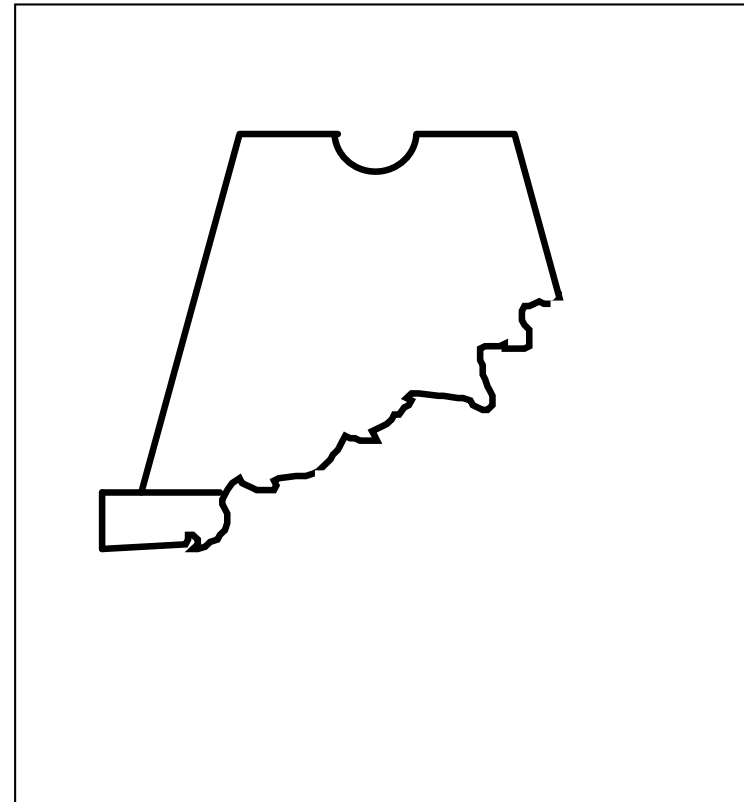
clockwise.



SERVICE ANALYSIS

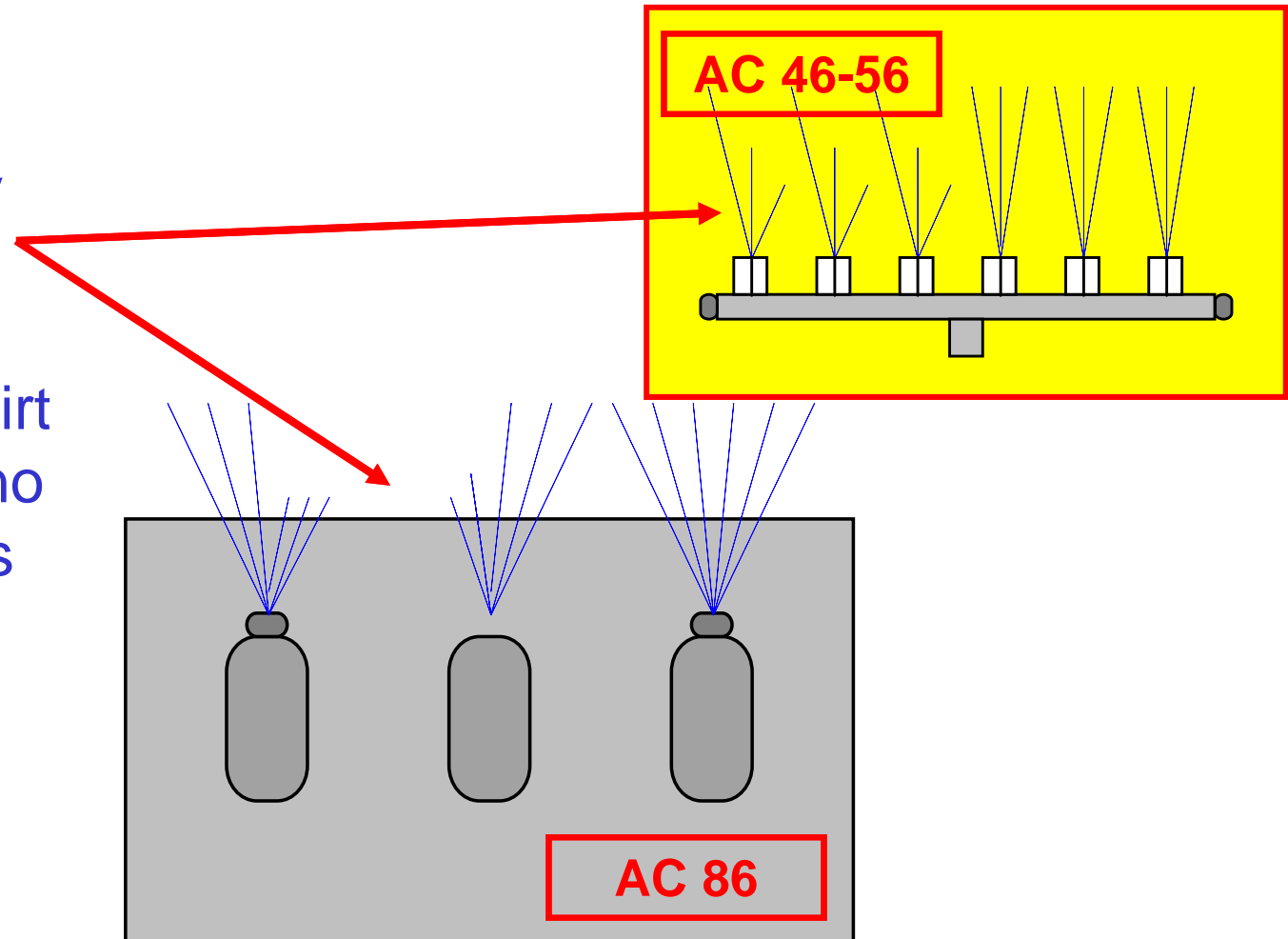
This is a typical ice cube clear on its upper left side and white and corroded on its bottom right side.

The reason is that the water doesn't reach in correctly the inside of some of the tin cooper molds.



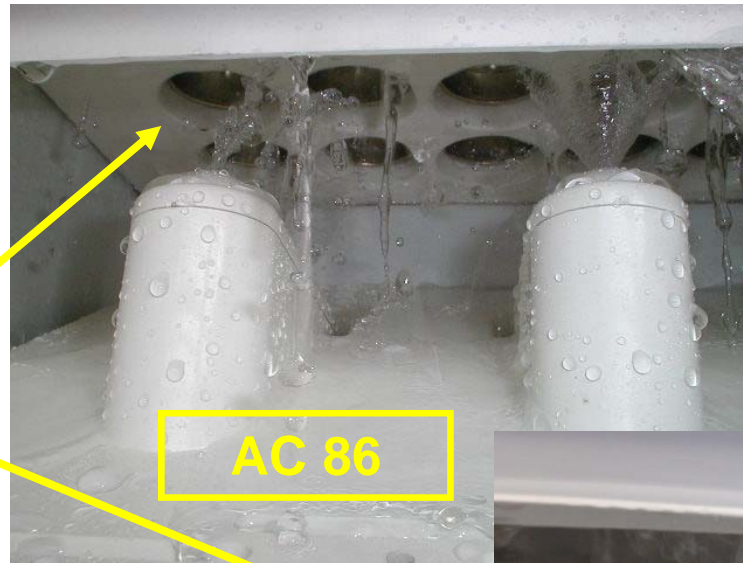
SERVICE ANALYSIS

Probably one or more of the spray jets of the spray platen is partially blocked by scale/dirt and the water is no longer sprayed as a complete inverted water cone.



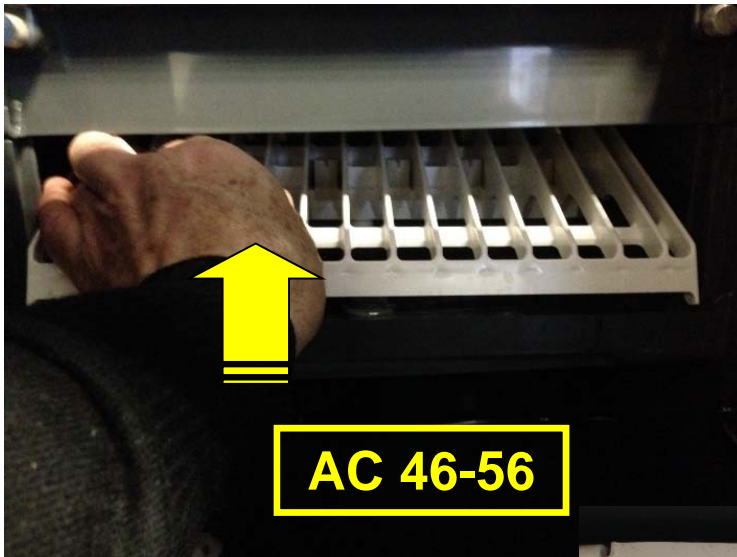
SERVICE ANALYSIS

To overcome the problem it is necessary first to find out which of the spray jets doesn't spray water in the correct way then remove the complete spray assembly from the sump and



ANALISI GUASTI

then remove the complete spray platen from the sump and

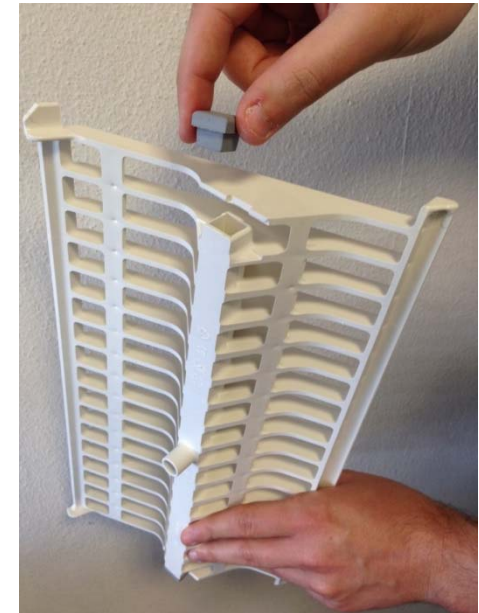
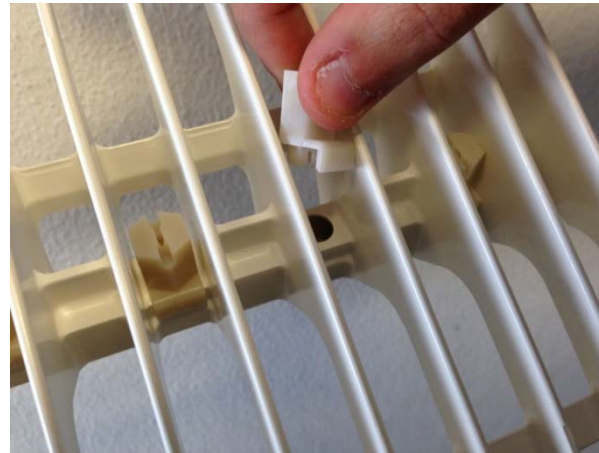


ANALISI GUASTI

On models **AC 46-56** remove and clean each spray jet and the side plugs of the spray assembly.

Poor into the cleaning solution all parts previously removed from the water system and Leave them into the cleaning solution for about 10 minutes then, with an help of a plastic brush, remove all scale deposit then....

Finally , rinse these parts with fresh water and reinstall on the machine



AC 46-56

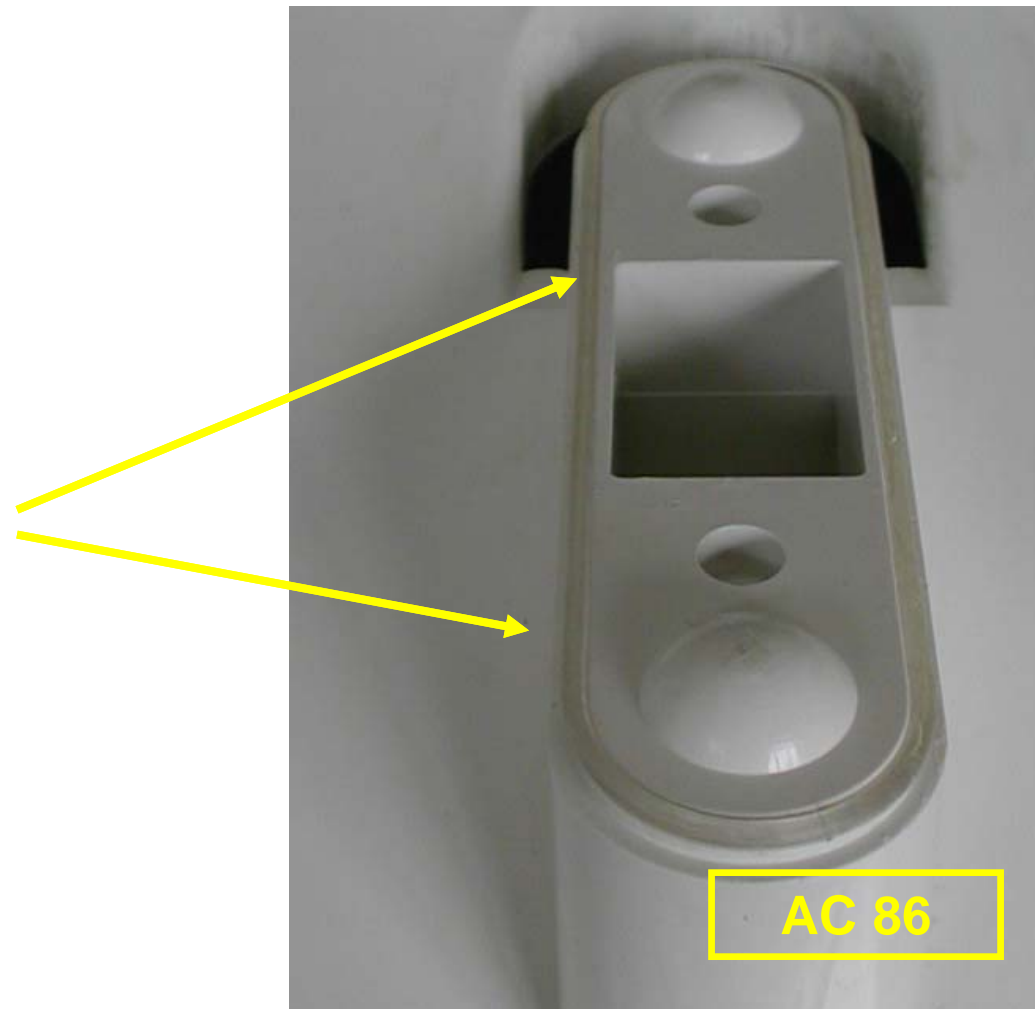
SERVICE ANALYSIS

On model **AC 86**
unloose the two
screws securing
the plastic spray
cover to clean it
or replace it with
a new one.



SERVICE ANALYSIS

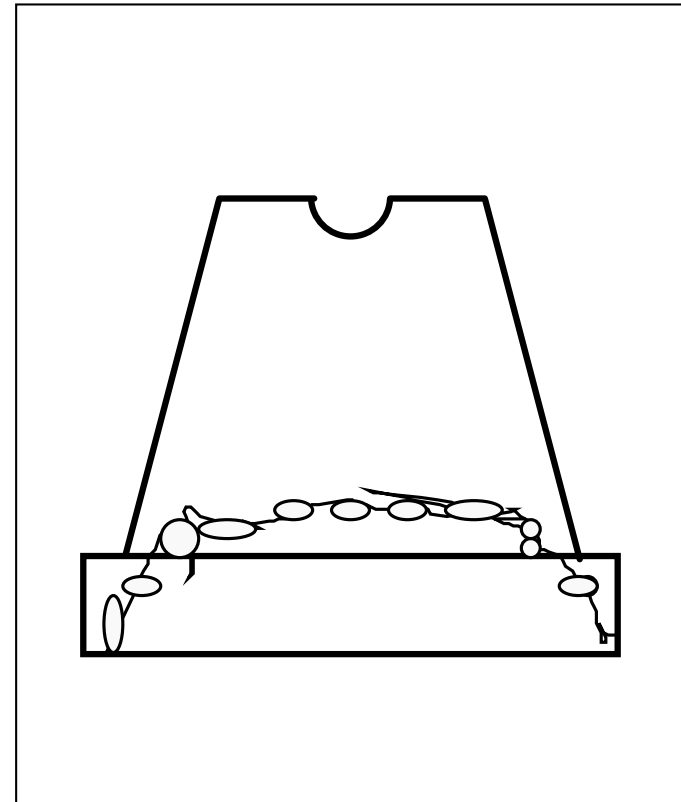
When refit it on the spray platen be careful in correctly install the O ring between the spray cover and its bottom seat.



SERVICE ANALYSIS

This is a typical ice cube; clear on its upper side and white and corroded on its bottom side.

The water is sprayed in the correct way and under the right pressure only during the first portion of the freezing cycle while on the second half the level of the water in the sump is not enough to assure the proper spray of the water pump (cavitation).



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Ice Systems

NEW AC SERIES

SERVICE ANALYSIS



SERVICE ANALYSIS

The reason is the too low water level into the sump during the harvest cycle that could be related to:

- **Too low water inlet pressure**
- Clogged water filter
- Clogged water inlet strainer
- Clogged water flow control
- Water leak through the front curtain
- Water leak through the overflow stand pipe

SERVICE ANALYSIS

- **Clogged water filter**



SERVICE ANALYSIS

- **Clogged water inlet strainer**



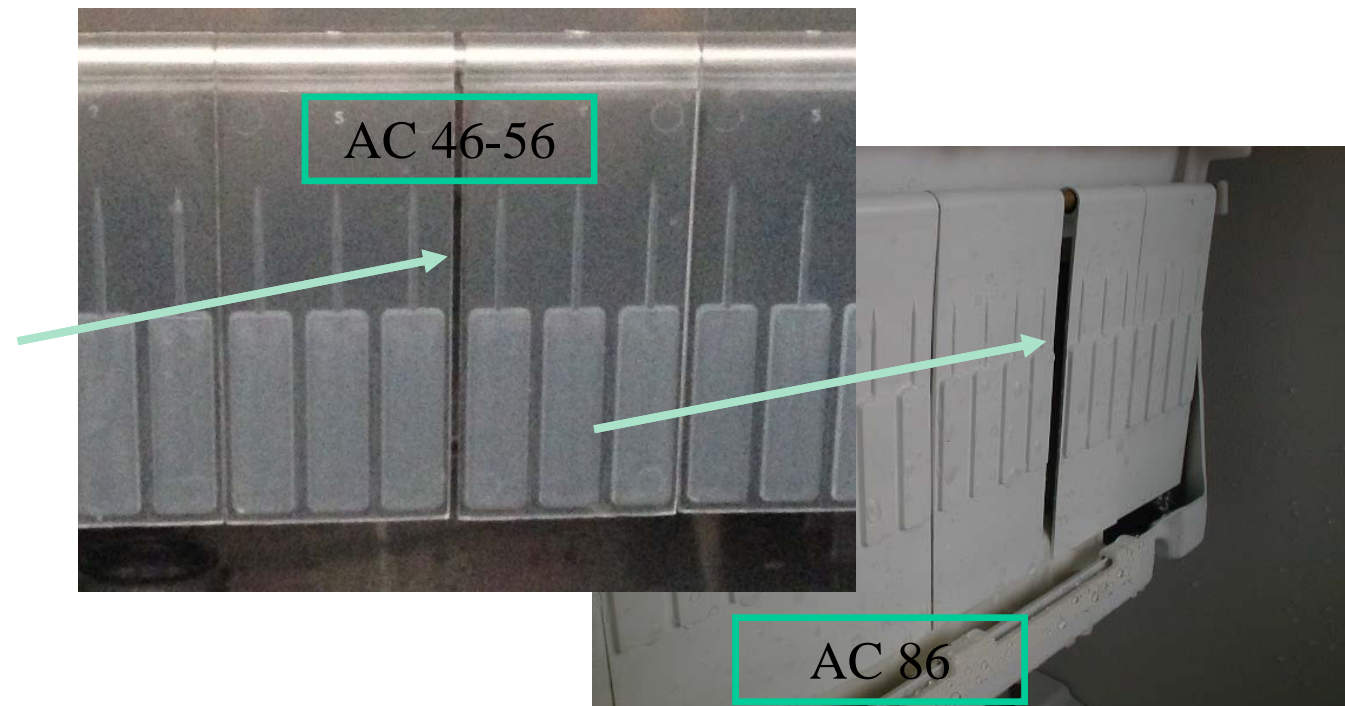
SERVICE ANALYSIS

- **Clogged
water flow
control**



SERVICE ANALYSIS

- Water leak through the front curtain



SERVICE ANALYSIS

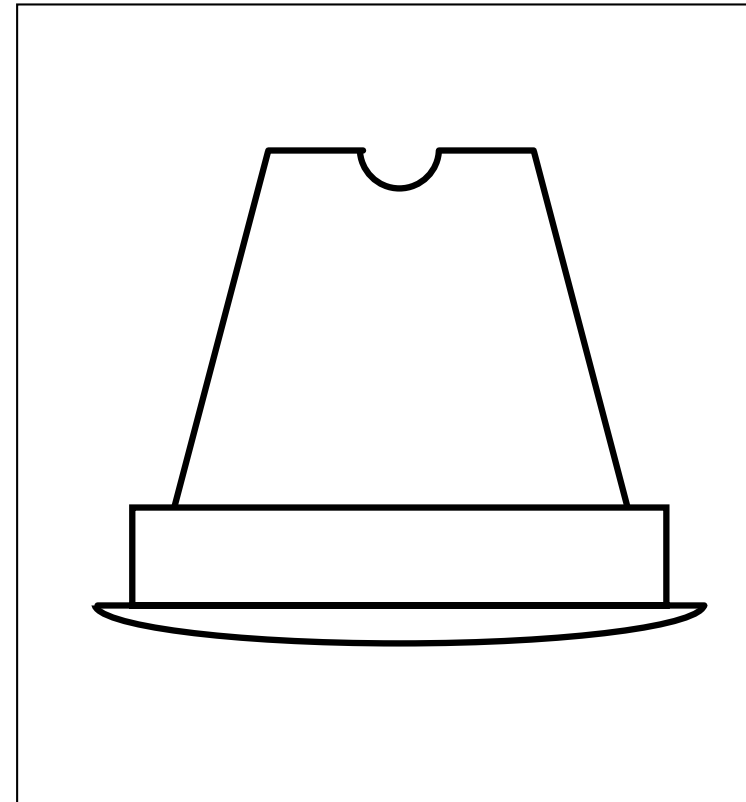
- Water leak through the soft plastic plug.
- Check also clamp plug



SERVICE ANALYSIS

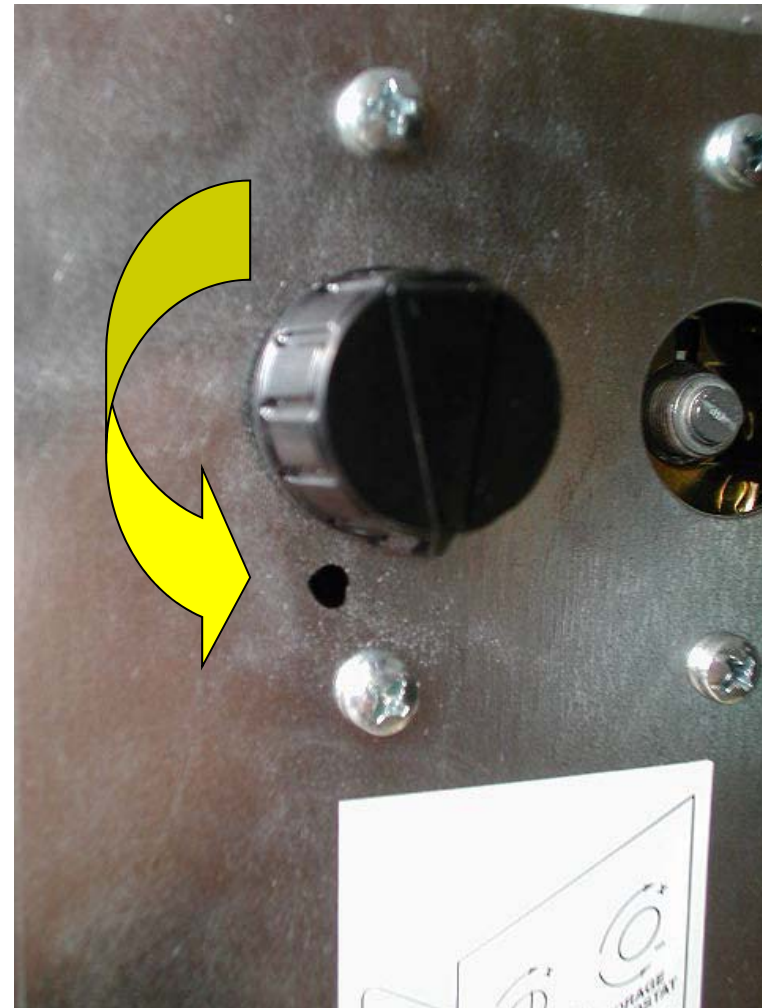
This ice cube is clear, solid but it is oversized.

It is necessary to reduce the length of the freezing cycle by turning the Evaporator Thermostat Knob...



SERVICE ANALYSIS

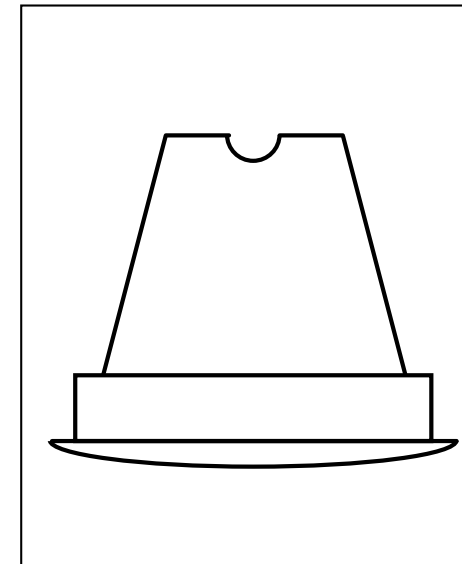
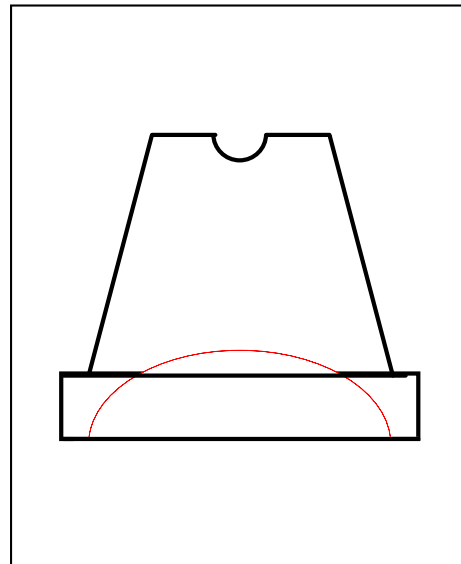
..... a little bit
counter-clockwise.



SERVICE ANALYSIS

These ice cubes are both clear, solid but some are oversized and some other are undersized.

If so the possible reason is an incorrect charge of refrigerant in the system (too low).



SERVICE ANALYSIS

Looking the upper side of the evaporator after 15-20 minutes in the freeze the serpentine is properly frosted mainly on the first portion of the same (inlet of refrigerant) while on the second portion (outlet) the frost is very thin (no exchange of heat between refrigerant - already in vapor state - and sprayed water).

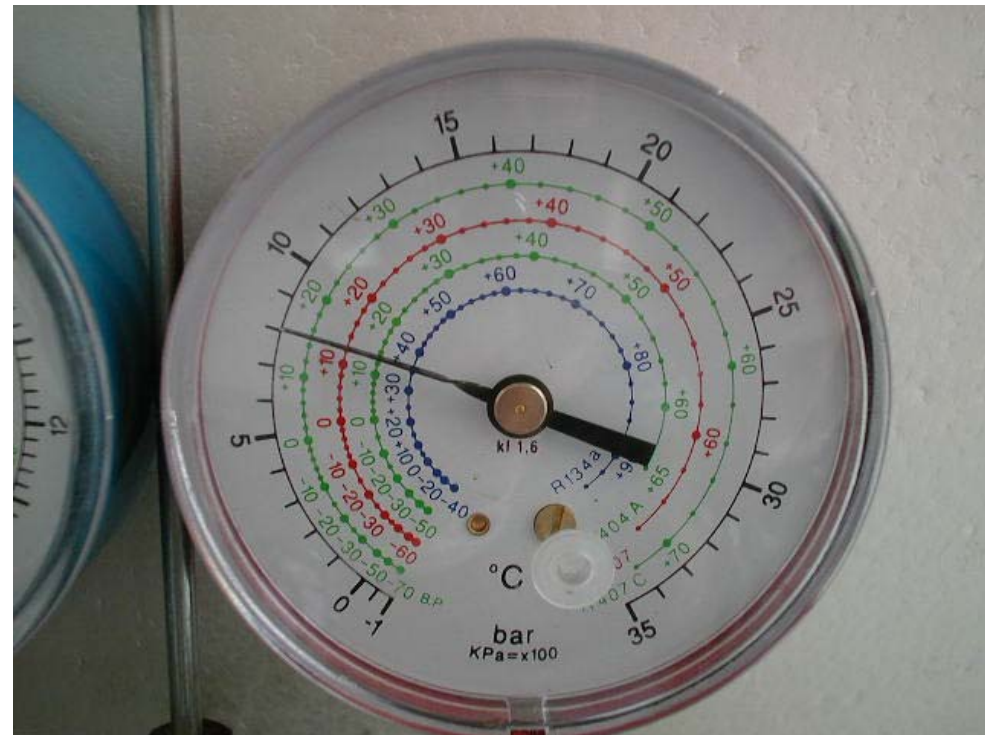


SERVICE ANALYSIS

Check the operating pressures of the refrigerant system connecting the gauges on hi and low service valve.

The operating pressures at the end of the freezing cycle with unit at 21°C ambient must be:

**Hi pressure (air): 8 bar
(110 PSI)**



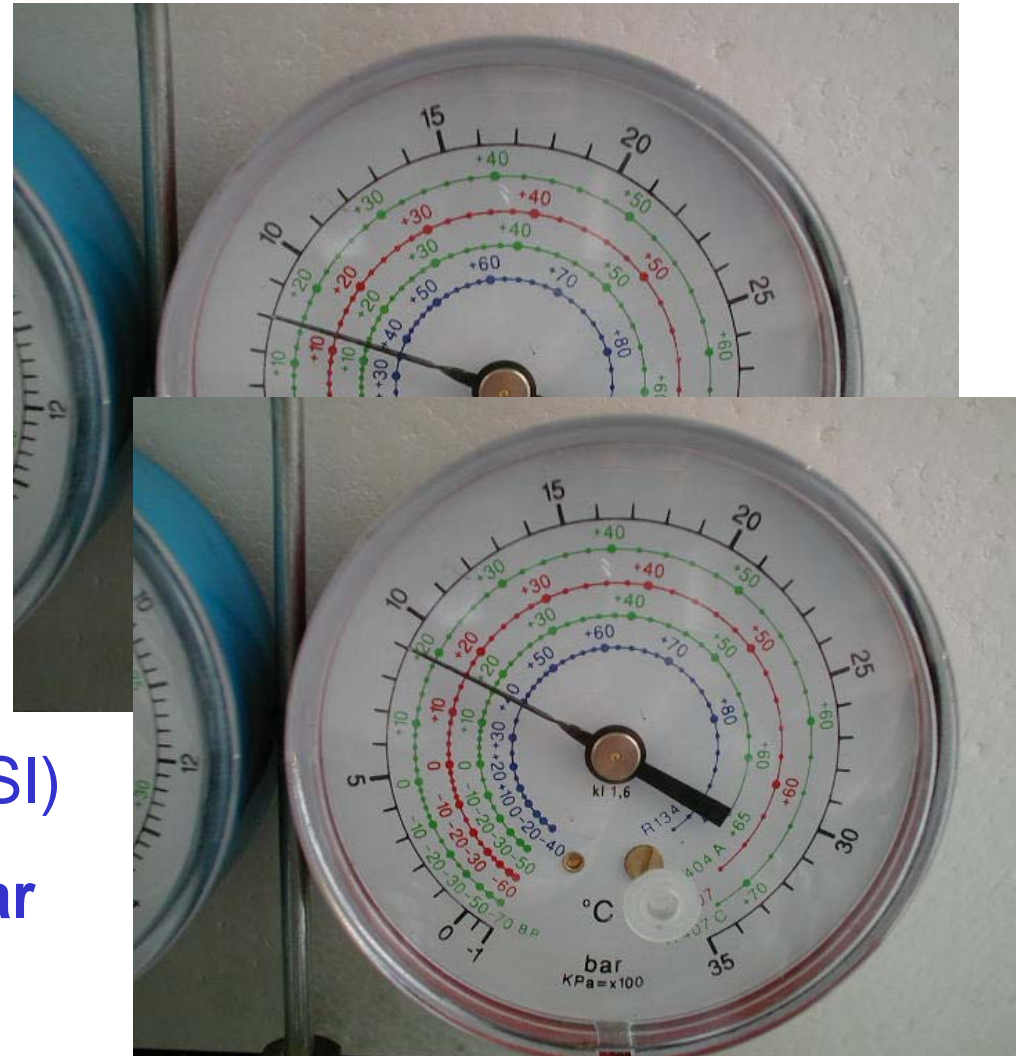
SERVICE ANALYSIS

Check the operating pressures of the refrigerant system connecting the gauges on hi and low service valve.

The operating pressures at the end of the freezing cycle with unit at 21°C ambient must be:

Hi pressure (air): 8 bar (110 PSI)

Hi pressure (water): 7-10 bar (100-145 PSI)



SERVICE ANALYSIS

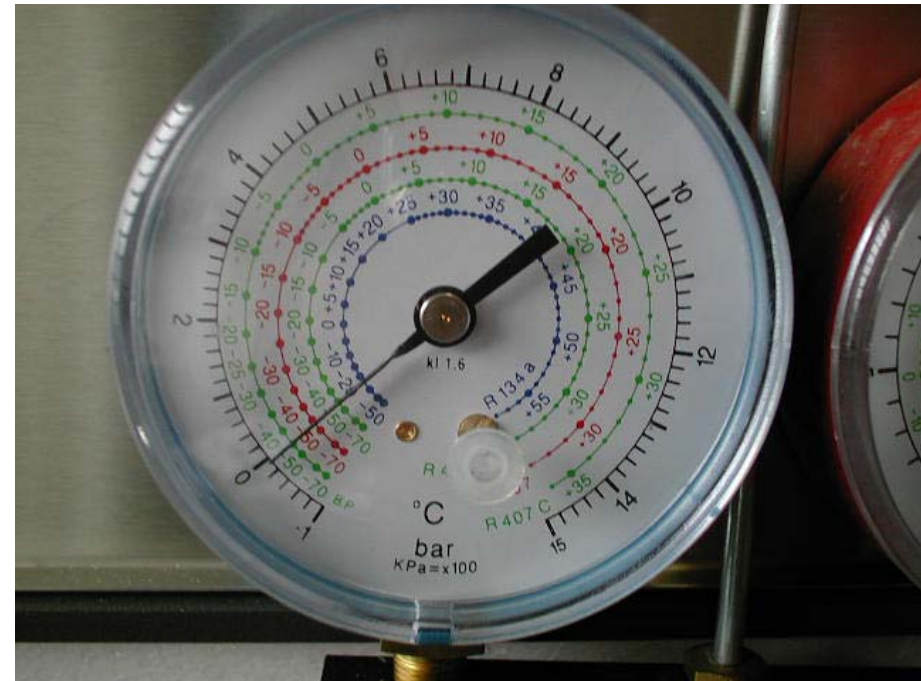
Check the operating pressures of the refrigerant system connecting the gauges on hi and low service valve.

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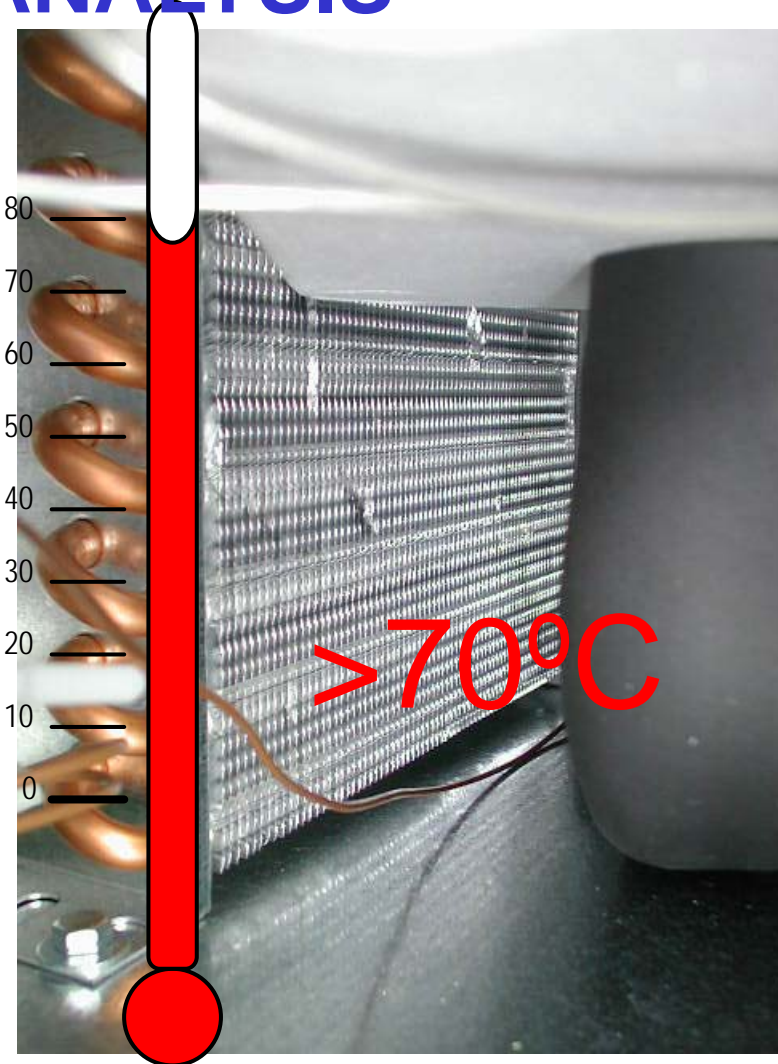
Hi pressure (water): 7-10 bar (100-145 PSI)

Low pressure: 0-0,1 bar (0-2 PSI)



SERVICE ANALYSIS

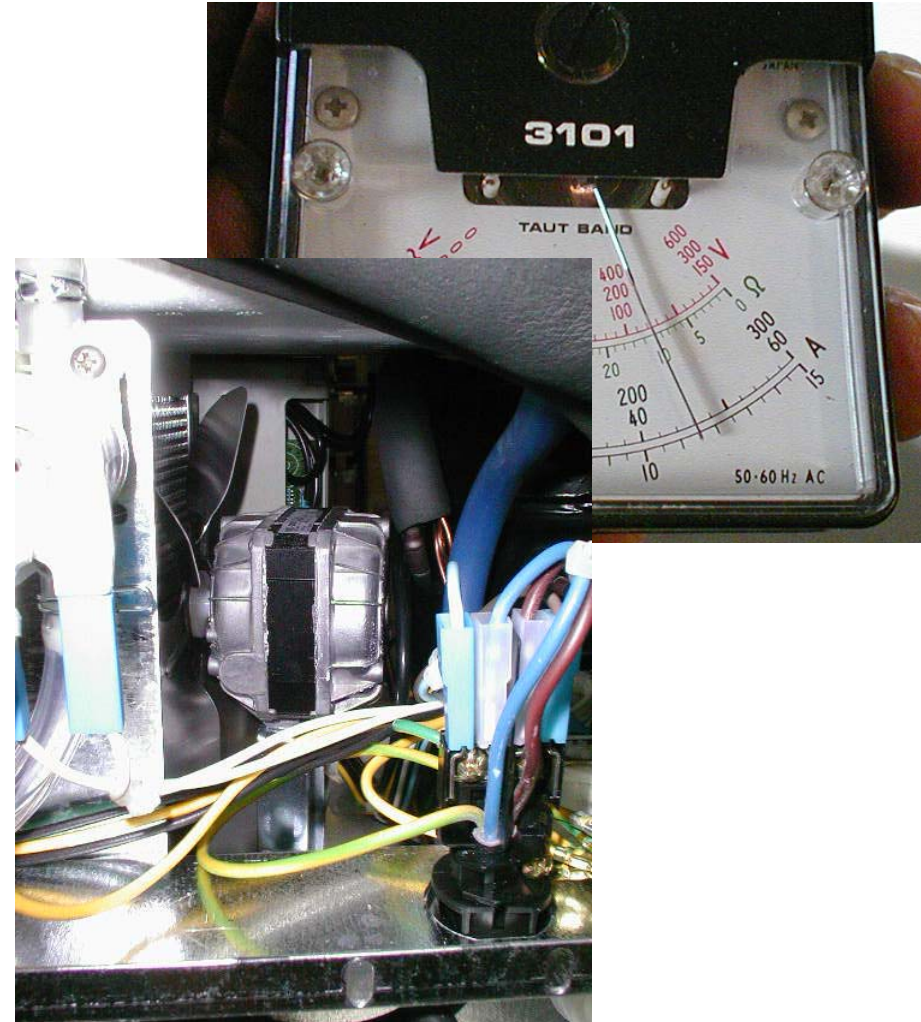
The unit is OFF
due to a high
condensing
temperature
($>70^{\circ}\text{C}$).



SERVICE ANALYSIS

The possible reasons are:

- **Fan motor (air cooled version) inoperative**



SERVICE ANALYSIS

- No water to the water cooled condenser (water cooled version)



SERVICE ANALYSIS

- Hi pressure control
(water cooled version)
inoperative



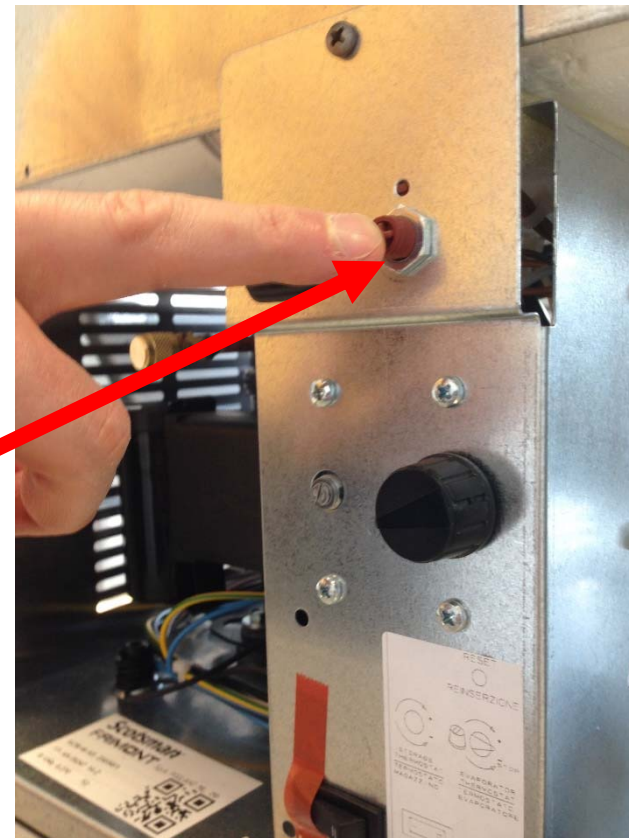
SERVICE ANALYSIS

- Water inlet solenoid valve to condenser inoperative



SERVICE ANALYSIS

To restart the operation of the machine it is necessary to push and release the reset RED button.



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END

